



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

C2-20-5

Job Sheet 176701



Part No: C2-20-5

Job Qty: 1 ea

Part Name: Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/27/18

Job Tracking No:

Due Date: 5/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C2-20-5 Rev. 1 IPP Rev. A 18.04.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/4/18	0.00	0.00	Start Up Large Fab-7		<i>EL</i>
100	Large Fab	1 pcs		5/4/18	0.00	10.00	Large Fab 8		<i>EL</i>
110	QC	1 pcs		5/4/18	0.00	0.00	QC9		<i>CPC</i>
120	QC	1 pcs		5/4/18	0.00	0.00	QC5		<i>CPC</i>
130	Powdercoat	1 pcs		5/4/18	0.00	0.50	Powdercoat6		<i>BL 18-5-</i>
140	QC	1 pcs		5/4/18	0.00	0.00	QC3		<i>SB</i>
150	Packaging	1 pcs		5/4/18	0.00	0.00	Packaging3-2		<i>DAS</i>
160	QC21-SA	1 Ea		5/4/18	0.00	0.00	QC21		<i>21 13 MAY 31 2018</i>

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE WELDING JIG C2.

Descriptions: 2-Weld as per DWG. ***ALL HOLES MUST ALIGN***

130 - START TIME: *7:30* OVEN TEMPERATURE: *320°* FINISH TIME: *8:00*

M 109003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C2-20-1	Lifting Plate	2 (2 ea)	90-Start up Operation	
MT-A513-T-0.8750W0.120	A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 7.5000 ft (7.5 ea) 0.120" Wall		90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C2-20-1	2	0	0
	MT-A513-T-0.8750W0.120	8	91	0

Part Specifications



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e found.

Plex 4/27/18 1:49 PM Dart.lajeunesse.marie

Container No: S075393



Part: C2-20-5

Job No: 176701

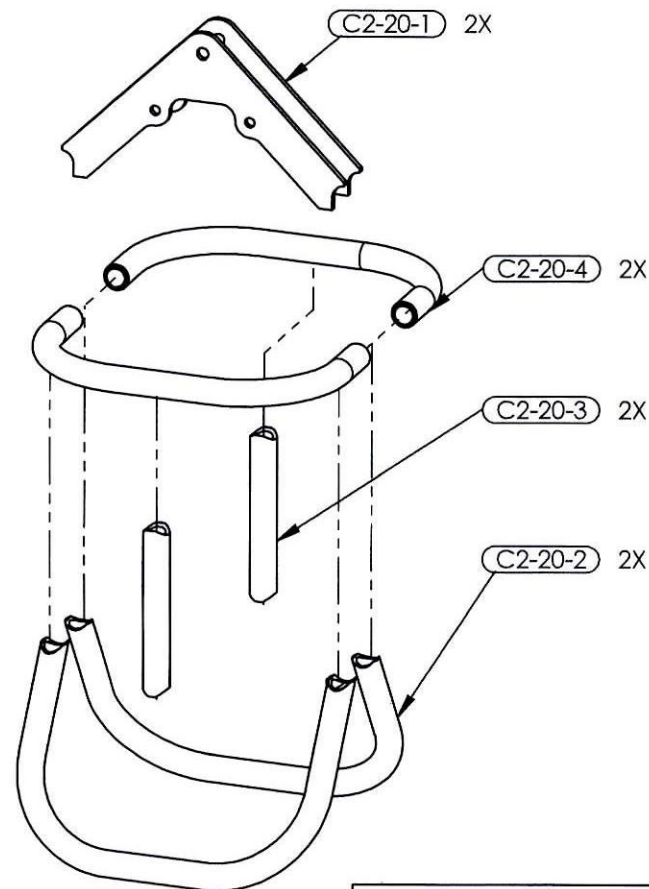
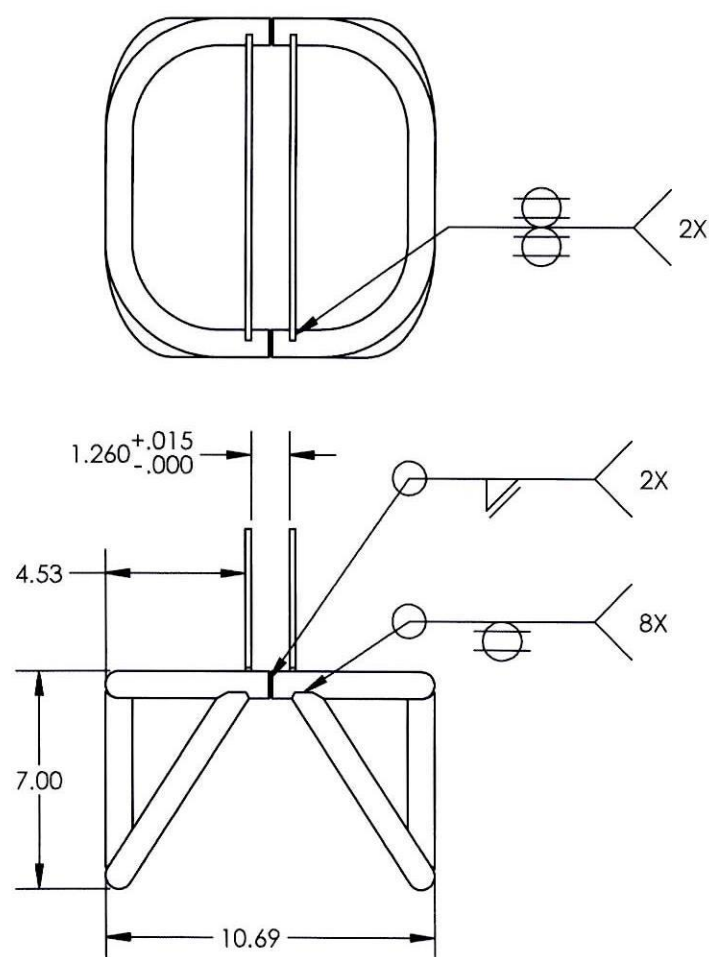
Serial No/Batch: S075393

Revision: 1

Inspector:

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0166	CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D DIM WAS 1.250 IS 1.260 +.015 -.000.	9/26/2014	DPD	JAG



DART AEROSPACE	
TITLE C2 CAGE	
DWG NO. C2-20-5	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 5° .X ± .1	DRAWN BY: CANAM APPROVED: <i>D Weil</i> HEAT TREAT FINISH POWDER COAT RED SPEC RAL 3020 USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:6	DATE SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C2-20-1	2	LIFTING PLATE	A36 P & O	(3/16 X 5-1/2 X 10)
			C2-20-2	2	SIDE LOOP	CARBON STEEL CDS	(Ø.875 X .120 WALL X 21-3/4)
			C2-20-3	2	SIDE BAR	CARBON STEEL CDS	(Ø.875 X .120 WALL X 5-3/4)
			C2-20-4	2	UPPER RING	CARBON STEEL CDS	(Ø7/8 X .120 WALL X 17-1/4)